

Study on the Phase Behavior of Supercritical CO₂/Dynol-604/Water System and Solubilization of Methyl Orange in the Microemulsions

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Abstract: It was found that Dynol-604, a non-fluorous and no silicon-containing nonionic surfactant, was soluble in supercritical (SC) CO₂. The phase behavior of SC CO₂/Dynol-604/water system was studied. The results showed that one-phase water-in-CO₂ microemulsions could be formed. The solubilization of methyl orange in the microemulsions proved further the existence of water domain in the microemulsions.

Keywords: Supercritical carbon dioxide, surfactant, microemulsions, solvatochromic probe.

Instruction

Selection of CO₂-soluble surfactants is of great importance to the application of supercritical CO₂. In 1990, Consani and Smith¹ tested the solubility of over 130 commercially available surfactants in SC CO₂ at 50°C and 10-50 MPa. Practically all of them were insoluble or only slightly soluble and they did not solubilize a significant amount of water. To overcome the problem described, Hoefling *et al.* have synthesized highly CO₂-soluble surfactants^{2,3}, such as dimethyl siloxanes, hexafluoropropylene oxides and fluoroalkyl groups. The synthesized surfactants displayed relatively high solubility in CO₂ at moderate pressures. Poly-hexafluoropropylene oxide is the most CO₂-philic soluble polymer observed to date and surfactants with perfluoro-alkylpolyether tail exhibit very high solubility in carbon dioxide⁴. The nonionic surfactants, C₁₂EO₃ and C₁₂EO₈ formed small aggregates in CO₂ that contain approximately 2.5~5.0 surfactant molecules per aggregate⁵. So far, the formation of SC CO₂ microemulsions by non-fluorous and no silicon-containing surfactants was seldom reported in the literature⁶.

In this work the phase behavior of SC CO₂/Dynol-604/water system and the solubilization of methyl orange in the microemulsions were studied.

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Experimental

The surfactant Dynol-604 was produced by Air Products and Chemicals Inc. CO₂ (99.995% purity) was supplied by Beijing Analytical Instrument Factory. Both methanol and methyl orange were A. R. Grade produced by Beijing Agent Factory. Double distilled water was used. The apparatus for phase behavior measurements and UV/vis studied was similar to those reported previously^{7,8}.

Results and discussion

Phase behavior of Dynol-604 in SC CO₂ with variety of water loadings

CO₂ itself has a noticeable affinity for water, far more than that of ethane or propane⁹. The water is distributed between surfactant and CO₂ in such a way as to minimize the overall free energy of the system. In this work we determined the solubility of water in CO₂ (W_{CO₂}) and in CO₂/Dynol-604 mixtures (Wt). **Table 1** lists the values of Wt (wt %) and W_{CO₂} (wt %). The corrected solubility Wc (wt %) is also given in the **Table**, which is obtained by subtracting the W_{CO₂} from Wt at the same temperature and pressure. Obviously, Wc is related with the quantity of the water in the reverse micelles. As shown in **Table 1**, Wc increases with the increase of pressure, and reducing temperature favors loading of water into one-phase Dynol-604 based microemulsions. The results of Wc suggest that water domain is present in the reverse micelles.

Table 1 Solubility of water in SC CO₂ W_{CO₂} and SC CO₂/Dynol-604 (0.016 g/mL) system Wt

Temperature °C	Pressure MPa	Density g/cm ³	Wt wt. %	W _{CO₂} wt. %	Wc wt. %
35	16.17	0.788	0.23	0.14	0.09
35	18.23	0.797	0.45	0.15	0.30
35	21.87	0.805	0.57	0.16	0.41
40	18.56	0.763	0.26	0.19	0.07
40	19.94	0.770	0.42	0.21	0.21

Solvatochromic probe studies

The absorbance maximum of a solvatochromic probe in UV spectrum is sensitive to the local environment about the probe. To confirm that a water domain exists and to characterize its nature, solvatochromic probe study was carried out in this work. Methyl orange (MO) was selected as solvatochromic probe, which has absorbance in the range of 400~470 nm (depending on the environment). The absorbance profiles of these experiments are illustrated in **Figures 1** and **2**. The absorption band of MO can not be observed for SC CO₂/MO, SC CO₂/MO/Dynol-604, and SC CO₂/MO/water systems, as shown in **Figure 1**. Thus, the solubility of MO in SC CO₂ and SC CO₂ / Dynol-604, and SC CO₂/water mixtures is very low. However, the absorption band can be observed for SC CO₂/MO/Dynol-604/water mixtures as shown in **Figure 2**, indicating the existence of methyl orange in water domain of the reverse micelles. **Table 2** lists the absorbance

maximum (λ_{\max}) at different conditions. The results in **Table 2** and **Figure 2** show that λ_{\max} increases with Wc. The λ_{\max} is in the range of 408–428 nm, while the λ_{\max} of MO in ordinary water is 464 nm. These results suggest that the polarity of the environment of the solubilized MO is in medium of bulk water and alkanes, which was also discussed by other authors¹⁰. As expected, the polarity of the environment increases with Wc (wt%). Thus, the formation of microemulsions is proved by the UV spectra. Water can form hydrogen bond to anionic head group such as sulfonates and sulfosuccinates to enhance the formation of reverse micelles¹¹. For diblock copolymers with a poly (ethylene oxide) block, small amounts of water can cause the formation of large stable aggregates¹². The acetylenic glycol-based Dynol-604 has hydroxy group, which can form hydrogen bond with water. Thus the water may act as a “glue” to bond the surfactant headgroups together, *i.e.* acts as a driving force for aggregation.

Figure 1 Absorbance of 1. CO₂ + Dynol-604 (0.016g/mL); 2. CO₂+H₂O + 0.1mL MO, 3. CO₂ + Dynol-604 (0.016g/mL) + 0.1mL MO systems at 21.87 MPa and 35.0°C

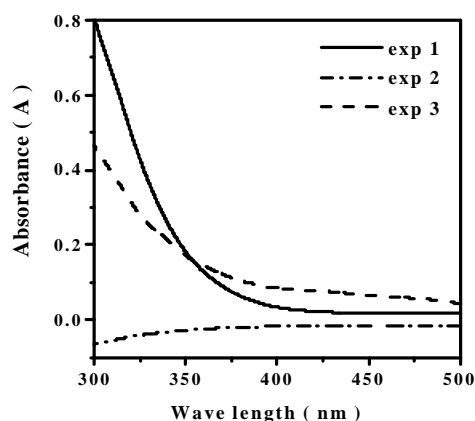


Table 2 The λ_{\max} and maximum absorbance of MO in supercritical CO₂ at 35°C, 21.87 MPa and various composition*

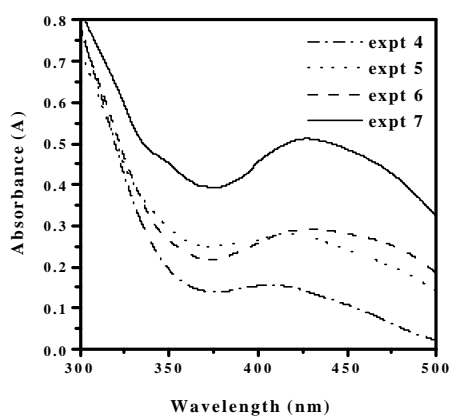
Experiment Number	Dynol-604 (g/mL)	Wt (wt. %)	Wc (wt. %)	MO in the Cell(g×10 ⁶)	λ_{\max} (nm)	Absorbance (A)
1	0.016	-	-	-	-	-
2	-	0.16	-	1.64	-	-
3	0.016	-	-	1.64	-	-
4	0.016	0.23	0.07	1.64	408	0.16
5	0.016	0.45	0.29	1.64	416	0.28
6	0.016	0.57	0.41	1.64	428	0.29
7	0.016	0.57	0.41	3.28	428	0.51

*Each experiment was done for three times and results averaged.

The absorbance of MO increases with the increase of Wc from experiment 4 to experiment 5, as shown in **Table 2** or **Figure 2**. The reason is that the ability of SC CO₂ microemulsions to dissolve MO increases with the increase of loading water. Moreover,

absorbance values of experiment 5 and experiment 6 are approximately same although the W_c of experiment 6 is higher, because MO did not reach saturation in the microemulsions. The absorbance of experiment 7 is larger than that of experiment 6, because more MO was charged.

Figure 2 Absorbance of MO in SC CO₂ microemulsions with various added components (refer to **Table 2** for components and compositions) at 21.87 MPa and 35.0°C



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